

**PRODUCTION AND OPTIMIZATION OF CELLULASE BY BACILLUS SUBTILIS
USING COIR WASTE AND SAWDUST UNDER SOLID STATE FERMENTATION**

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ABSTRACT

In the present study bacterial organisms was isolated from Agricultural waste dumping area. It was identified by Biochemical test. From these bacteria the effective cellulase producing bacteria was screened by using CMC. From these strain effective cellulase producing bacteria *Bacillus subtilis* was screened then to carried out the cellulase production using different soild substrate such as Saw dust and Coir Waste Then to optimize the enzyme production using different parameters such as pH, Temperature, Nitrogen and Moisture level. Compare to all substrate the Saw dust effectively to produce the cellulase then other substrate.

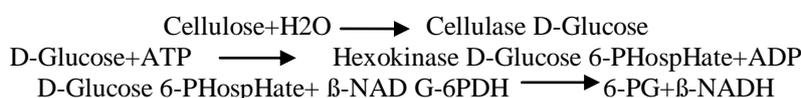
KEYWORDS: Cellulose, coir waste, saw dust, agrowaste, Dinitro salicylic method.**INTRODUCTION**

The recognition that environmental pollution is a worldwide threat to public health has given rise restoration. Biological degradation to a new massive industry for environmental, for both economic and ecological reasons, has become an increasingly alternative for the treatment of agricultural, industrial organic as well as toxic waste. These wastes have been insufficiently disposed leading to environmental pollution (Fabiya and Ogunfowora, 1991). Plant lignocellulosics as organic substances are subject to attacks by biological agents such as fungi, bacteria and insects (Highley *et al.*, 1987). Acids can breakdown the long chains in cellulose to release the sugars through hydrolysis reaction, but because of their high specificity, cellulase can achieve higher yield of glucose from cellulose (Wyman, 2004). Agricultural waste is one of the major environmental pollutants, their biotechnological conversion is not only a remedy for environmental problems but also the source of suitable microbial by products like food, fuel and chemicals (Milala *et al.*, 2005). Agro-industrial wastes, e.g. wheat and rice bran, sugar cane bagasse, corn cobs, citrus and mango peel, are one of important wastes of food industries of Pakistan. Agricultural wastes and in fact all lignocellulosics can be converted into products that are of commercial interest such as ethanol, glucose, and single cell protein (Solomon *et al.*, 1999). Cellulase enzyme has been reported (Fan *et al.*, 1987; Wu and Lee,

1997; Solomon *et al.*, 1999; Kansoh *et al.*, 1999) for the bioconversion of lignocellulosics to these useful products. Solomon *et al.* (1990) achieved hydrolysis of sawdust using cellulase with activity of 0.0561IU/ml.

Enzymes of commercial or industrial importance are obtained from three main sources namely plants, animals and microorganisms. In the past, plants and animals served as main source of enzymes but today microbial sources of enzyme are becoming more popular for obvious reasons (Abu *et al.*, 2000). In order to obtain even a small quantity of plant enzymes, a large amount of plant materials has to be used and this renders large scale production of plant enzymes uneconomical, especially if the plant has some economic values or uses. Also difficulties are encountered in the extraction of the enzyme from plants (Howard *et al.*, 2003)

Cellulose is commonly degraded by an enzyme called cellulase. This enzyme is produced by several microorganisms, commonly by bacteria and fungi (Shin *et al.*, 2000). Cellulose is a common material in plant cell walls and was first noted as such in 1533. It occurs naturally in almost pure form in cotton fiber. In combination with lignin and hemicelluloses, it is found in all plant material. Cellulose is the most abundant form of living terrestrial biomass (Crawford, 1981) with an estimated annual production of 1.5×10^{12} tones (Shigeru Deguchi *et al.*, 2006).



Cellulolytic bacteria include aerobic species such as *Pseudomonas* and *Actynomicetes*, facultative anaerobes such as *Bacillus* and *Cellulomonas*, and strict anaerobes such as *Clostridium*. The commercial possibility of using Cellulase preparation to protein, glucose, alcohol and protein from cellulose is under intensive (Katz and Reese, 1968) other names Endoglucanase, Endo 1-4, glucanase, Carboxymethyl cellulase, Endo-1, 4-beta-D-glucanase Beta-1, 4-glucanase, Beta-1, 4-endoglucan hydrolase, *Cellulomonas* and *Avicelase*.

Cellulase is used for commercial food processing in coffee. It performs hydrolysis of cellulose during drying of coffee beans. Furthermore, cellulase is widely used in textile industry and in laundry detergents. Cellulase has also been used in the pulp and paper industry for various purposes. They are even used in pharmaceutical applications.

Cellulases have a wide range of applications. Potential applications are in food, animal feed, textile, fuel, chemical industries, paper and pulp industry, waste management, medical/pharmaceutical industry, protoplast production, genetic engineering and pollution treatment (Tarek and Nagwa, 2007; Beguin and Anbert, 1993; Coughlan, 1985; Mandels, 1985). This work focuses on factors relevant for improvement of enzymatic hydrolysis of lignocellulosic material saw dust and coir waste. To understand the biochemistry of lignocellulose degrading fungi, it is needed to optimize various conditions.

MATERIALS AND METHODS

Sample Collection

Soil Sample were collected from Agricultural waste dumped area in an around Orathanadu, Thanjavur (District), Tamil Nadu. It was thoroughly mixed, sieved through a 2 mm pore size sieve and placed in closed polyethylene bags and then stored in specific container.

Isolation of Bacteria from soil sample

After sample collection, serial dilution was performed for isolating microbial growth from the collected samples. For this 10ml of sterile distilled water was taken in a test tube. To this, 1g of soil was added. The tube was vigorously vortexed for 3 minutes to obtain uniform suspension of organism. A series of tube labelled as 10^{-5} up to 10^{-7} were filled with 9ml sterile distilled water. 1ml of diluted sample was transferred in the 10^{-5} marked tube. It is further continued up to 10^{-7} dilution and from last dilution 1ml was disinfected. The nutrient agar medium plates inoculated with 10^{-5} , 10^{-6} , 10^{-7} dilution for bacteria and incubated 37°C for 24 hours.

Solid state fermentation for cellulase production

Effect of substrates on cellulase

To find out the suitable for maximum enzyme production, 5g of various agricultural residues such as Wheat bran, rice bran, orange peel, black gram husk, saw

dust and paddy straw substrates were taken in a 250ml Erlenmeyer flask separately and autoclaved, moistened to 40% using sterile distilled water and inoculated with 1ml of 3 day old shaken culture. Spent medium samples were drawn every day and 1g of the dried substrate was used for biomass measurements in terms of chitin content and the rest of the sample was used for enzyme and soluble protein assay (Ray *et al.*, 1983).

Extraction of enzyme was performed by mixing the fermented soil substrate with 20ml of distilled water and shaken for 1h to liberate the adsorbed enzyme from the substrate. Then the aqueous solution was filtered thoroughly with a Whatman No.1 filter paper and centrifuged at 15,000 rpm for 10 min at 4°C . The brownish clear supernatant solution was stored under refrigeration for further analysis (Babu and Satyanarayana, 1995).

Enzyme assay

Endoglucanase

Carboxymethyl cellulase activity was determined according to the method of Mandels *et al.*, (1976). The assay mixture contained 0.5ml of 0.05 M citrate buffer ($\text{pH} 4.8$), 0.5ml of enzyme and 0.5 ml of 2% carboxymethyl cellulose. The mixture was incubated for 30 minutes at 50°C along with enzyme blank and heat inactivated enzymes as controls. The reaction was terminated by adding 3.0 ml of DNS reagent. The tubes were kept in boiling water bath for 5 minutes cooled and 20 ml of distilled water was added. The reducing sugar liberated during the reaction was measured at 540 nm. One international unit is defined as moles of glucose liberated per min under assay conditions.

Exoglucanase activity

Filter paper activity was assayed according to the methodology adopted by Mandels *et al.*, (1976). The assay mixture contained 50 mg filter paper strip (Whatman No.1, 60 mm x 40 mm), 0.5 ml of suitably diluted enzyme and 1.0 ml of 0.05M citrate buffer ($\text{pH} 4.8$). The mixture was incubated for 1 hour at 50°C along with enzyme blank and heat inactivated enzyme as controls. The reaction was determined by adding 3.0ml of DNS reagent. The tubes were kept in boiling water bath for 5 minutes, cooled and 20 ml of diluted water was added. The reducing sugar liberated was measured at 540 nm and quantified by using standard curve for glucose. One international unit is defined as μ moles of glucose liberated per minutes under assay conditions.

β -Glycosidase activity

The assay was carried out as per the procedure described by Wood and Bhat (1986). The reaction mixture contained 0.7 ml of 0.1M sodium acetate buffer ($\text{pH} 4.8$), 0.2 ml of 1mM p-Nitrophenyl- β -D-glucopyranoside and 0.1 ml of enzyme. The reaction mixture was incubated at 50°C for 30 minutes and determined by adding 3ml of glycine Na OH buffer ($\text{pH} 10.8$). The liberated para nitrophenol was measured at 420 nm. The

enzyme activity is defined as μ moles of para nitrophenol liberated per minutes under assay conditions.

Xylanase

Xylanase activity was assayed as per the method described by Shamala and Sreekantiah (1986). To 0.5 ml of sodium acetate buffer (0.05M, p^H 5.50, 1.0ml of 1% larch wood xylan and 0.5ml of enzyme was added and incubated as 50°C for 30 minutes. The reducing sugar liberated was estimated by using DNS method (Miler, 1959). One international unit of xylanase activity was defined as μ moles of reducing sugar liberated per minutes under assay conditions.

Optimization of cellulase production

The effect of various nitrogen sources such as soya beanmeal, alfaalfa, yeastextract, peptone, urea, triptone, ammoniumchloride, ammonium nitrate, ammonium phosphate and sodium nitrate with 40% moistened substrate at 0.5% level and incubated at room temperature after inoculation (Babu and Satyanarayana, 1995). The effect of moisture level of the soild substrate was kept varied between 20-80% and bacterial cultivations were made in optimized carbon and nitrogen medium then to carried out the effect of different pH for the production of cellulose under the p^H range of 3.0-7.0 (Wang *et al.*, 1994). The optimum temperature for maximum production of cellulolytic enzymes was determined by performing the enzyme production studies by the selected bacterial strains at different temperature viz 25,30,40,45 and 50°C, (Ray *et al.*, 1993). Enzyme activities were measured at every day interval from the day of inoculation as per the procedure described above.

Estimation of protein

Lowry *et al.*, (1951) method was used for estimating the soluble protein content of the filtrate taking bovine serum albumin as standard.

Table 1: Effect of natural cellulosic substrate on cellulose and xylanase production by strains of *Bacillus subtilis*.

Substrate	Exoglucanase	β -Glycosidase	Endoglucanase	Xylanase
Sawdust	2.677	0.119	9.696	1.813
Coir waste	0.641	0.641	4.204	0.068

It is cellulase producing each isolated microorganisms order to obtain suitable candidate for high titers of cellulase, various cellulolytic bacterial strains isolated from different biotics were screened. *Bacillus subtilis* isolated by the best cellulase, of essential to select the appropriate microorganisms (Table 1). The screening of cellulolytic microorganisms by conventional process primarily involves the visual inspection of natural sources during the isolation process producing strain (Reese 1951).

Production of cellulolytic enzymes under solid state fermentation

In the present investigation for the production of maximum cellulolytic under soild state fermentation following parameters such as substrate, nitrogen sources,

RESULT AND DISCUSSION

In this present study, investigations were carried out to select cellulolytic bacteria by screening, to standardize cellulose production under soild state fermentation. This was achieved by screening large number of microorganisms able to produce the desired metabolite and it continues to be an important aspect of biotechnology (Plate I).

Major implement to exploit the commercial potential of cellulases are the yield stability and cost of cellulose production. Therefore, research should also aim at exploiting the commercial potential of existing and new cellulases in nature (Coral *et al.*, 2002). Agriculture residues such as corn stove, wheat straw, rice straw, baggase etc. were used in cellulose production (Chalal *et al.*, 1996). In the presents study, *Bacillus subtilis* cellulose enzyme production was analyzed in cheap substrates like coir waste and saw dust.

Identification of bacteria

After incubation nutrient agar plate containing numerous bacteria colonies. This was identified by variuos biochemical test. The identified bacterial colonies are *Bacillus subtilis*, *E. coli*, *E.aeruginosa*, *P.aeruginosa*. From the bacteria the effective cellulase producing bacteria screened (Tables I) (Plate II).

Screening of cellulase producing bacteria

In the Czepek Dox mineral solution with cellulase powder plate produce clear zone around the colonies. The diameter of zone was measured. Through this way the effective cellulase producing bacteria strains were identified. The identified bacterial colony was confirmed by Bergey manual of determinative bacteriology (Billroth 1994). The colonies are *Bacillus subtilis*, *E.coli*, *E.aeruginosa* *P.aeruginosa*.

moisture level, pH of the medium were optimized. Maximum enzyme production was noticed on 5th day of fermentation the soluble protein was estimated.

Effect of substrate

Most works aimed at production of cellulolytic enzyme have centered on the use pure cellulase. Cellulase gives good cellulase though pure cellulose productivity its cost is very high. Agriculture wastes like Coir waste, and Saw dust. Were dried to substitute pure cellulase (Miron, 1981., and Kawamori *et al.*, 1986).

As it is most convenient to use natural cellulotics as substrate for solid state fermentation, in the present study 2 agro industrial substrate which are easily available namely Coir waste and Saw dust. Selected from enzyme

production result revealed that among the 2 substrate tested saw dust was found to act as an ideal substrate for *Bacillus subtilis* with a maximum production of 9.696 IU/ml for endoglucanase, exoglucanase, β -glycosidase, xylanase enzymes respectively. Compare to saw dust waste the organisms produce low amount of cellulase by using Coir waste.

To determine the effect of various nitrogen sources on the production of 4 nitrogen sources comprising of both organic and inorganic sources such as soya been meal, peptone, urea, ammonium nitrate, at 10% were used for production of cellulolytic enzymes were investigated. The results indicated that organic nitrogen sources give better enzyme production results *Bacillus subtilis* produced. A maximum of 9.826, 2.814, 0.139, 1.825. (IU/ml) Endoglucanase, Exoglucanase, β -glycosidase, xylanase enzymes respectively with Saw dust on 5th day, which was followed by peptone, ammonium nitrate, urea, significantly promotes enzyme yield. Based on this study, Soya been meal was selected as nitrogen additive to the substrate to increase cellulase and xylanase production.(Table 2 and fig 2).

Table 2: Effect of PH on cellulase and xylanase production by strains of *Bacillus subtilis*.

PH	Cellulase (IU/ml)			
	Endoglucanase	Exoglucanase	β -Glycosidase	Xylanase
3	46.031	12.707	0.563	9.083
4	38.949	10.752	0.476	7.686
5	37.533	10.361	0.459	7.407
6	32.623	9.442	0.460	5.062
7	30.758	8.902	0.434	4.773
8	29.048	8.407	0.410	4.508

Effect of incubation temperature

The effect of incubation temperature on the level of enzyme production under different temperature showed that optimum temperature for cellulolytic enzymes production was 30^oC. (Ray *et al.*, 1993). Production of cellulolytic enzymes under different incubation temperature viz 25, 30, 45, 55^o C, was studied. *Bacillus subtilis* showed the highest enzyme yield of 9.688. Endoglucanase 9.688 (IU/ml), Exoglucanase 3709

Ganju *et al.*, (1990) showed that addition of peptone or ammonium nitrate increased cellulase production by *haetomium thermophile*. According to (Mandles and Webber (1969), the beneficial effect of peptone could be due to the organism more readily assimilated it.

Effect of pH on cellulolytic enzyme production

pH of the medium play an important role in the production of cellulolytic enzymes by several organisms such as *Bacillus subtilis* (Trivedi and Rao,1980), *Sporotrichum thermophile*, cautts and smith (1976) and *Bacillus subtilis* (Sternberg, 1971).

While studing the enzyme production profile by *Bacillus subtilis* and bacterial strains at different hydrogen ion levels (3.0-8.0), all strains responded well at p^H 5.0 maximum enzyme yield was produced by *Bacillus subtilis* Endoglucanase 46.031, Exoglucanase 12.707, β -glycosidase, xylanase 9.083 (IU/ml) against its control *Bacillus subtilis* lowest activity at p^H and 5.0 and p^H 3.0 respectively (Table 3).

(IU/ml), β -glucosidase 0.255(IU/ml), xylanase at 30^o C on 5th day.

The lowest activity recorded 5.502 (IU/ml), 2.106 (IU/ml), 0.128 (IU/ml), and 1.130 (IU/ml) for endoglucanase, exoglucanase, β -glycosidase, xylanase enzymes respectively at 55^o C. Maximum activity was recorded by *Bacillus subtilis* at 30^oC similarly in other bacterial cultivations increased and decreased enzyme activities were observed at 30 and 60^oC (Table 4).

Table 3: Effect of temperature on cellulase and xylanase production by strains of *Bacillus subtilis*.

Temperature ^o C	Cellulase (IU/ml)			
	Endoglucanase	Exoglucanase	β -Glycosidase	Xylanase
25	9.688	3.709	0.255	1.989
30	9.979	3.820	1.932	2.049
45	8.253	3.160	0.191	1.695
55	5.502	2.106	0.128	1.130

Effect of moisture content

Moisture content of the soild substrate is an important factor that affects enzyme production (Table 5). In the present study the optimum moisture content was

determined by performing enzyme production studies in soya been meel substrate with different moisture levels studied, cellulase and xylanase production was found to be high at 55% on 5th day.

Table 4: Effect of moisture content on cellulase and xylanase production by strains of *Bacillus subtilis*.

Moisture (%)	Cellulase (IU/ml)			
	Endoglucanase	Exoglucanase	β -Glycosidase	Xylanase
20	46.491	12.834	0.568	9.174
35	47.412	12.961	0.580	9.356
45	48.287	13.330	0.590	9.529
55	50.634	0.590	0.497	9.992

Among the culture tested *Bacillus subtilis* produced maximum unit of Endoglucanase 46.491. Exoglucanase 12.834 β –glucosidase 0.568 xylanase (IU/ml). This optimum moisture content was conducive for other bacterial strains used for enzyme production. In contrast (Ramesh and Lonsane 1996) reported that enzyme production is the highest in basal Wheat bran medium with 65% moisture content.

CONCLUSION

In the present study bacterial organisms was isolated from Agricultural waste dumping area. It was identified by Biochemical test. From these bacteria the effective cellulase producing bacteria was screened by using CMC. From these strain effective cellulase producing bacteria *Bacillus subtilis* was screened Then to carried out the cellulase production using different soild substrate such as Saw dust and Coir Waste Then to optimize the enzyme production using different parameters such as pH, Temperature, Nitrogen and Moisture level. Compare to all substrate the Saw dust effectively to produce the cellulase then other substrate. The successful use of cellulosic material as carbon source is dependent on the development of economically process for cellulase production.

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